



Purchasing Receipts

PO No	Supplier	Line Item No	Ref No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total
PO038983	ACI001-VC	25	1	Net 30	M304S16GA	304/316 Sheet .063 : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf				96	2/26/2018	96	S044941	Stock	2/23/2018	\$ 6.51 / sf	0	\$624.8		
Total:																			\$492.21	

Plex 2/23/2018 10:41 AM Dart,Dubois Pascal

DELIVERY - CLIENT



CO00074892

ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Product Description	Weight	Qty	U/M	PCS NB						Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C	OUT		
1 SHEET SS 16G SS304-2B (4 X 8) FESS-16G483042B 3419 PALETTE 3 X 4' X 8' HEAT	252.00	96.00	P12-\$CLB										

"MILL TEST"

108+

100

DAS
1/1
D-89
FEB 13 2000

Total Weight (Lbs) : 252.00

NIR : R-109516-6

Conditions :

All sold and delivered materials remain the property of "Acer Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acer Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acer Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice, to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :

Delivered By :

Total (\$CAD)

Verified By :	Delivered By :
Customer's Signature	Date

Y | M | D

**ACIER OUELLETTE INC.**

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Autorisation de retour**Retourné par**

DART AEROSPACE LTD

1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Par Facturation -

Livré à

, Ontario,

CHANTAL LAVOIE - 613-632-5200

N° de produit et description

1 **3419**
SHEET SS 16G SS304-2B (4 X 8)
FESS-16G483042B
3 X 4' X 8'
MILL TEST NON-CONFORME

U/M**Qté autorisée**

PI2_\$CLB

96.00

Approuvé par _____

Date : _____

Reçu par _____

Date : _____



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038983

Supplier:	ACI001-VC Acier Ouellette Inc. 935 Boul. Du Havre Valleyfield QC J6S 5L1 Canada Phone: 800 667 4248 Fax: 450 377 5696	PO No:	PO038983
		PO Date:	2/7/18
		Due Date:	2/12/18
		Purchase Order Revision:	
		Revision Date:	
		Ship-To Contact:	Lacelle, Linda Phone: llacelle@dartaero.com
Ship To:	1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	Via:	Ground
		Pymt Terms:	Net 30
		Freight Terms:	
		Special Comments:	quotation sou0084311

REVISES

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
11	M303B1.000X03.000		303 Bar 1" X 3' : MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE receive ft	Firmed	2/28/18	24 ft	0 ft	24 ft	\$74.41/ft	\$1,785.84
12	M303B1.000X1.000		M303B1.000 X 1.000 : MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE receive ft	Firmed	2/28/18	24 ft	0 ft	24 ft	\$20.94/ft	\$502.56
23	MT-4140-B- 1.000X6.250		4140 Steel Bar 1.000 X 6.250 : AISI 4140N STEEL BAR PER MIL-S- 5626, AMS 6382, AMS 6349, AMS 6529 receive ft	Firmed	2/28/18	4 ft	0 ft	4 ft	\$61.25/ft	\$245.00

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
25	M304S16GA		304/316 Sheet .063 : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S- 5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf	Firmed	2/26/18	96 sf	0 sf	96 sf	\$6.50863/sf	\$624.83
<i>96 sf DAS FEB 23 2018</i>										
Line Item Note replacement mat'l need credit for line #1 mat'l was not to spec's										
Grand Total: \$3,158.23										
Order Notes										
Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A026 certification of material conformance A041 quality management system A042 part notification by supplier A043 retention of quality documents A048 counterfeit parts avoidance, detection, mitigation and disposition program A049 supplier awareness										
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.										

CZ
Plex 2/23/18 9:01 AM darr.lavoie.chantal



ACIER OUELLETTE INC.

Order - Sales

Copy

C000074892

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 MB: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 MB: 514-336-4246 Ext.: 866-456-4242

Customer N°
CL0001056
Date
2018/02/20
Delivery date
2018/02/21

Billed to
DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to
, Ontario,
Att : CHANTAL LAVOIE Tél: 613-632-5200

Salesman
Josianne Bourdon
Carrier
OUELETTE VALLEYFIELD
Credit Terms
Net 30 Days

Delivery Route 5
Page 1

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
1 SHEET SS 16G SS304-2B (4 X 8) FESS-16G483042B 3419 3 X 4' X 8' HEAT	252.00	96.00	PI2-\$CLB	3.00							

Heat : 208 X
PL

Total Weight (LBS) : 252.00 **NIR :** R-109516-6

Conditions :
All sold and delivered materials remain the property of "Acier Ouellette Inc." until payment is made in full, complete and satisfied. All such materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and its warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days from the document payment. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :	Verified By :

Delivered By :	Time

Customer's Signature	Y	M	D

Total (\$CAD)	706.06
Deposit	0.00
Balance	706.06

#3419



North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K2Z3
Canada

METALLURGICAL TEST REPORT

6870 Highway 42 East
Glen, KY 41045-9615
(502) 347-6000

Customer: 007035 51C
certidate: 244804 3 Mill To:

Job No.

Date: 12/08/2016

Page: 1

Your Order: 765540

NAS Order: PN 0074042 05

Corrosion: ASTM A262/15 A180Bend-OK

Steel: 304

Finish: 2B

W
STEEL ALLOYED, 440015, A666/15, A350, BLA40/15, A3666/15
CHEN ONLY ON FOLLOWING ASTM: A376/16, A479/16, A484/15, A312/16
AMS: 55133 (WORK) HAZ-B-505D (AMOUNTS (% CROWN STEEL))
WCR: MR017515U 15156-11-2009 A, M00101/01/01/0087607-A X HAZ PERM
WHR. SOLUTON ANNEAL TIME 1500°, WATER QUENCHED

R.H.A.R.K.S.¹
Part 1 is free of Mercury Contamination. No weld repairs.
Part 1 is free of Lead & Cadmium.
SN 1020612004 3.1, Hong 1 & 2 compliant.
Material is free of Radioactive Contamination.
Steel Making Process: EAF, AOD, & Cont. Casting
Product Mfg. by a Quality Mfg. Sys. in Conf. w/ISO 9001.
Shipped & Manufactured in the USA. Part 1 is DWR compliant
*Shipped & Manufactured in the USA. Part 1 is DWR compliant

Loga

Product ID	Coll #	Skid #	Thickness	Width	Weight	Length	Mark	Plates Commodity Code
03200X A	03200X A		.0500	48.0000	15.260	COTL	7	1 74264052

CHEMICAL ANALYSIS CM(Country of Mill) ES(Spanish) US(United States) ZA(South Africa) JP(Japan) Chemical Analysis per ASTM A351/16									
HEAR.	CM	C %	CR %	CO %	NI %	HO %	N %	FE %	P %
168X	US	.0495	18.2673	.4255	1.8205	.2753	.0552	.0073	.0275
									.0010

SLX %

.3395

MECHANICAL PROPERTIES

Product ID	Coll #	1	4	UTS	20C 2P 4P 20C BLANK	% Hard	Tensile	Grain
03200X A	03200X A	5	1	502	20C 2P 4P 20C	% Hard		
		56.91	46.64	51.36	84.00	87.00	8.00	

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical Dept. Mgr. KRIS LARK 12/08/2016

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS SHEET

SPECIFICATION:

MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASME SA240
OR ASME SA240

FINISH:

FINISH	DART M NUMBER
UNPOLISHED No 1	1P
UNPOLISHED No 2D	2D
UNPOLISHED No 2B	NONE
POLISHED No 3	3P
POLISHED No 4	4P
BUFFED No 6	6P
BUFFED No 7	7P
BUFFED No 8	8P

PART NUMBER:

M304S|T[Gauge #]

WHERE "T" = GAUGE THICKNESS

WHERE "Gauge #" = FINISH IDENTIFIER

EG. 16 GAUGE SS SHEET 2B FINISH = M304S16GA
EG. 16 GAUGE SS SHEET No. 4 POLISHED = M304S16GA4P

GAUGE THICKNESS REFERENCE:

GAUGE	NOM. THICK. (IN)	THICKNESS RANGE (IN)
26	0.01875	0.078 - 0.019
25	0.021875	0.098 - 0.023
24	0.025	0.024 - 0.026
23	0.028125	0.027 - 0.029
22	0.03125	0.030 - 0.032
21	0.034375	0.033 - 0.035
20	0.0375	0.036 - 0.040
19	0.04375	0.041 - 0.046
18	0.050	0.047 - 0.052
17	0.05625	0.053 - 0.058
16	0.0625	0.059 - 0.065
15	0.073125	0.066 - 0.072
14	0.078125	0.073 - 0.083
13	0.08375	0.078 - 0.088
12	0.109375	0.099 - 0.114
11	0.125	0.115 - 0.130
10	0.140625	0.131 - 0.145
9	0.15625	0.146 - 0.160
8	0.17875	0.161 - 0.176
7	0.1875	0.182 - 0.194
6	0.2031	0.194 - 0.212
5	0.2188	0.201 - 0.228
4	0.234	0.225 - 0.243
3	0.2500	0.238 - 0.282
2	0.2656	0.254 - 0.278
1	0.2813	0.269 - 0.293
0	0.3125	0.301 - 0.325

RELEASED
2015 FEB 04
ECL 15-122
47

RELEASER
DATE
15.01.06

DESIGN	DS	DART AEROSPACE LTD	
DRAWN	AS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A	DRAWING NO.	
REV.		TITLE	
1		M304S	
2		SHEET OF 1	REV. D
3		SCALE	
4		NTS	

DATE: 15.01.06
Copyright © 2015 by DART Aerospace Ltd.
Not for sale or reproduction without written permission from the manufacturer.

8

7

6

5

4

3

2

8

7

6

5

4

3

2

D

D

C

C

#34f19

fess-16G4830428

NAS North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K 1Z3

METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Carrie

卷之三

המוציא לאור:

Your Order: 786640 MAS Order: PN 0074042 05

Corrosion: ASTM A262/15 A:180Bend-OK

Epiphany 2B

Date: 12/10/04
Steel: 304
Finish: 2B

SAIA12/13-STEEL COIL, C.R. ANNEALED & PICKLED, TNS 30400
ASTM A340/15B, A480/15, A666/15, ASME SA240/15, SA480/15, SA666/15
CHEM ON TSX FOLLOWING ASME: A276/15, A419/15, A248/15, A312/16
CHEM ON TSX FOLLOWING ASME: SA12/13, SA79/13
AMS-55133 MARK: HLT-S-5059D AMEND3 (X CROWN MEAS)
NACE MR0175/ISO 15156-3/2009 A, NR0103/07/Q08766D-A X MAG PERM
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

Mat'l 1 is free of Mercury Contamination. No weld repairs.

**Steel Making Process: EAF, AOD, & Cont. Casting
Material is Free of Radioactive Contamination**

Product Mfg. by a Quality Mgt.-Sys. in Conf. w/ISO 9001
*Melted & Manufactured in the USA, Mat'l is DWR's Compliant

*Molted & Manufactured in the USA; Mat'l is DEARS compliant

卷之三

-----Length----- Mark pieces Commodity codes

7 1 74264052

Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2333
Chemical Analysis per ASTM D751/14a

CHEMICAL ANALYSIS

208X 69 .0495 18.2675 .4255 1.1

SI %

MECHANICAL PROPERTIES

Product Id#	Coll. #	1 0 0 x	4 1 x	Tensile Strength (TTS) KSI	20C Elongation (%) %	YS 20C Elong (%) %	Hardness (HB)	Tall Hard	Grain No.
03208X A	03208X A	x	x	96.91	46.84	51.38	84.00	87.00	8.00

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

**Technical
Dept. Mgr.** KRIS LARK 12/08/2016